

**Ejemplo de diagrama de control de disconformidades por unidad con tamaño muestral variable:**

Sample	Standard: Mean: same Sigma: same Average n: 10,750 (Variable Control Limits)				
	U	Sample Sigma	n	ICL -3,000*S	UCL 3,0000*S
1	1,400000	,374166	10,00	,291474	2,555038
2	1,500000	,433013	8,00	,157885	2,688626
3	1,538462	,344010	13,00	,430617	2,415894
4	1,100000	,331662	10,00	,291474	2,555038
5	,736842	,278500	9,50	,262072	2,584440
6	1,000000	,316228	10,00	,291474	2,555038
7	1,750000	,381881	12,00	,390085	2,456427
8	1,523810	,380952	10,50	,318750	2,527762
9	1,583333	,363242	12,00	,390085	2,456427
10	1,840000	,383667	12,50	,410959	2,435552

U Chart Mean: 1,42326 (1,42326) Sigma: ,363862 (,363862) n: 10,75

